330:146(g). Advanced Numerical Control Systems
NC Part program examples

Cutting tools:
1. Centre drill
2. Twist drill Ø6 mm
3. Twist drill Ø8.5 mm
4. Tap M10
Tools used
1. Centre drill
2. Twist drill Ø5 mm
3. Twist drill Ø10 mm
4. Tap M6
5. Slot drill Ø10 mm
Operations:

1. Mill Profile .50 Deep
2. Mill Slot .500 Deep
3. Drill .50 Holes .500 Deep
Operations:

1. Mill Profile .500 Deep
2. Mill Slots .500 Deep
3. Drill .25 holes .500 Deep

Operations: Profile & Pocket Milling .50 Deep